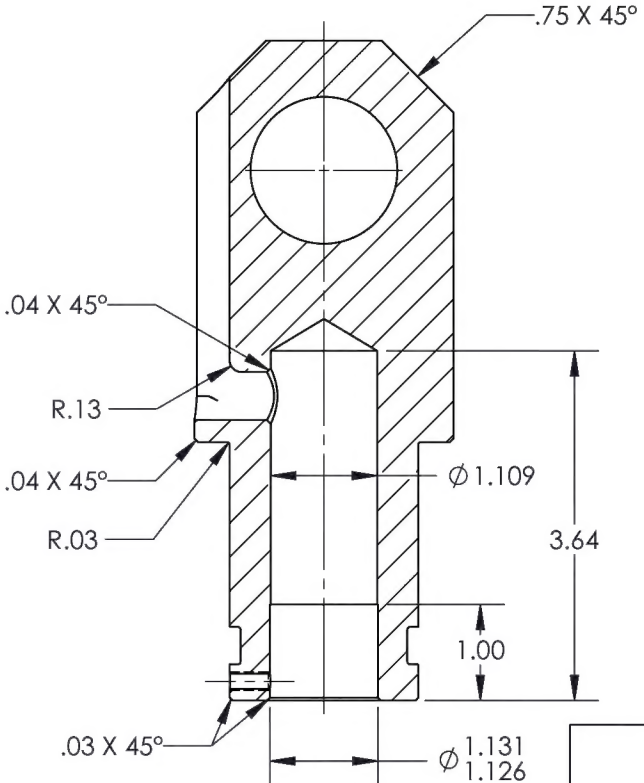
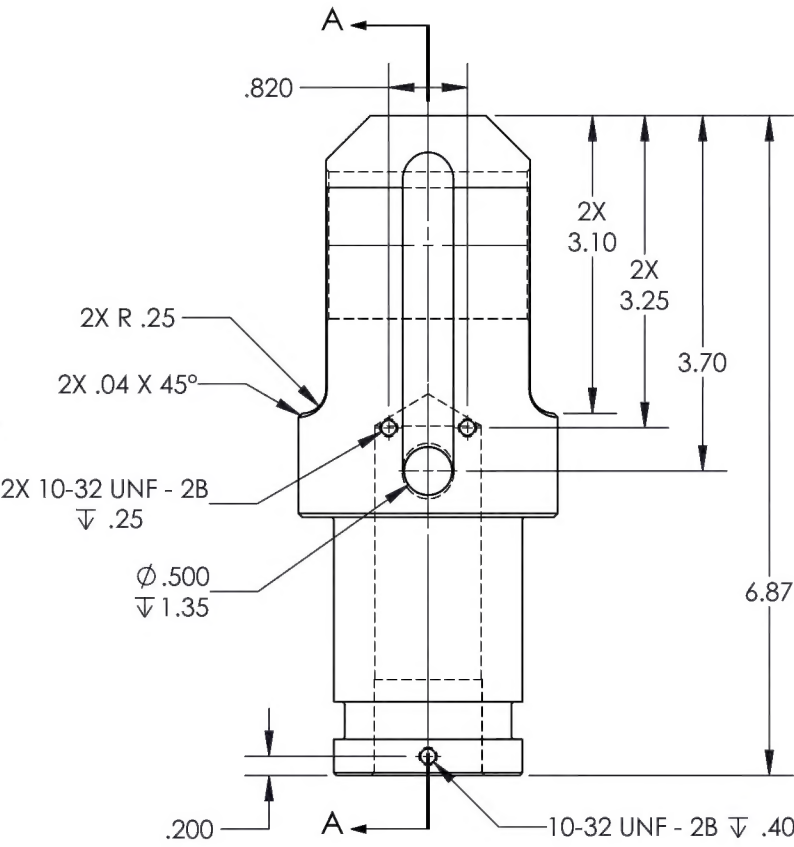
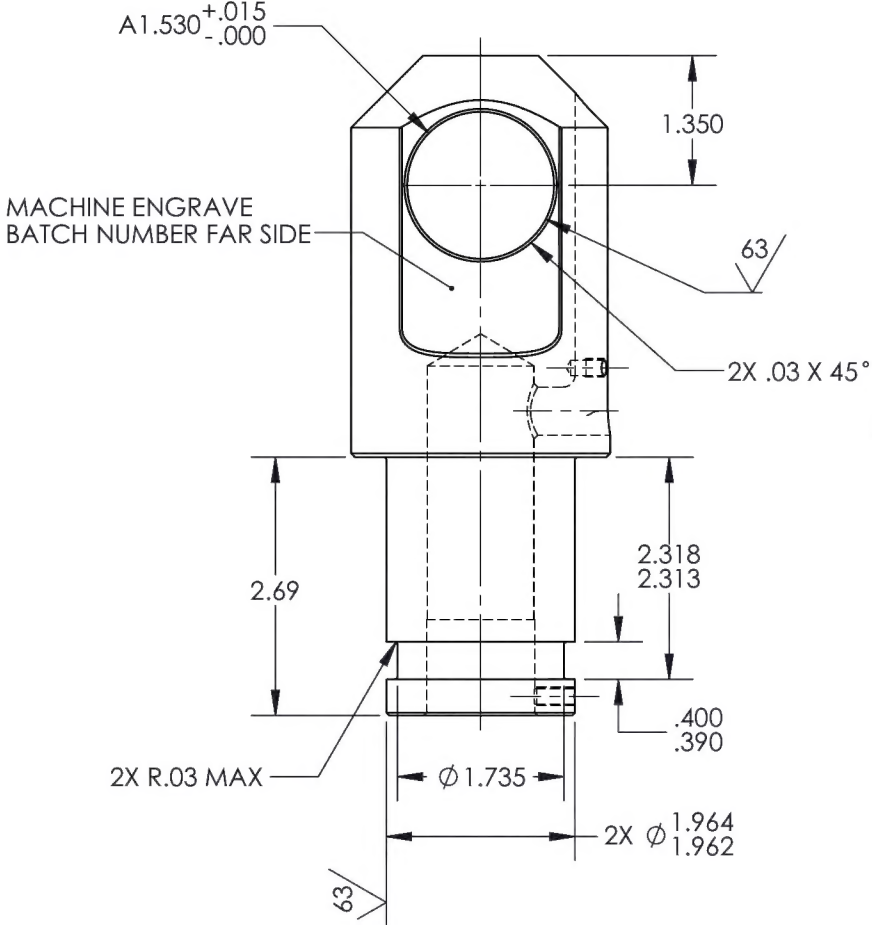
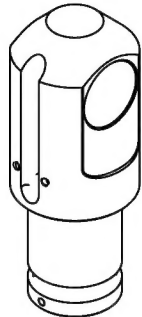
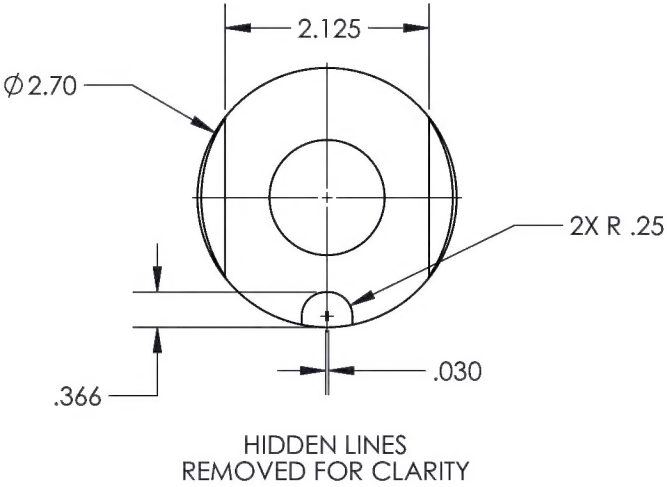


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5		AS DRAWN BY CANAM.	11/12/2012	JAG	
5A		CH'D B/O TO SWA10A-100 BLANK.	5/2/2014	JAG	RW
6	16-0276	UPDATED TO NEW STANDARDS. CH'D MATERIAL WAS SS 17-4, H1150 IS SS 17-4 H1150/17-4 H1075. CH'D DIM WAS 3.100 IS 2X 3.10. ADDED NOTE "ENGRAVE BATCH NUMBER". ADDED DIM 2.69, 2X R.03 MAX $\sqrt{\phi 1.735}$, 2X $\phi 1.964/1.962$, .400/.390, 2.318/2.313, 6.87, .04 X 45°, R.03, .03 X 45°, $\phi 1.131/1.126$, 1.00, $\phi 1.109$, 3.64, $\phi 2.70$.	12/30/2016	SM	JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA25A-110	1	LOWER END	SS 17-4 H1150/17-4 H1075	

DART AEROSPACE			
TITLE LOWER END			
DWG NO. SWA25A-110			REV 6
MAT'L SS 17-4 H1150/17-4 H1075		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH		.XXX ± .005 FRACTIONS ± 1/8	
SPEC		.XX ± .01 ANGLES ± 5°	
DRAWN BY: CANAM		.X ± .1 SURFACES = 125✓	
CHECKED: CLOUGH		1. BREAK ALL SHARP EDGES	
OPPS APPR: ANDERSON		.015 X 45° OR .015R	
QA APPR: LINDSAY		2. DIMENSIONAL LIMITS APPLY	
APPROVED: GILBERT		AFTER PLATING	
SCALE 1:2		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE 1/22/2002		USED ON MODEL	
SHEET 1 OF 1			